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# Investigating Low-Salinity Waterflooding Recovery Mechanisms in Sandstone Reservoirs

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#### Abstract

Numerous core-flooding experiments have shown that Low-Salinity Water Flooding (LSWF) could improve oil recovery in sandstone reservoirs. However, LSWF recovery mechanisms remain highly contentious primarily because of the absence of crucial boundary conditions. The objective of this paper is to conduct a parametric study using statistical analysis and simulation to measure the sensitivities of LSWF recovery mechanisms in sandstone reservoirs. The summary of 411 coreflooding experiments discussed in this paper highlights the extent and consistency in reporting boundary conditions, which has two implications for statistical analysis: (1) Even though statistical correlations of the residual oil saturation to chlorite (0.7891) and kaolinite (0.4399) contents, as well as the wettability index (0.3890), are comparably strong, the majority of dataset entries are missing, and a prediction model cannot be generated; (2) If a prediction model is generated without clay content values and a wettability index, even though LSWF emphasizes wettability modification by virtue of oil aging time and the strong influence of brine cation and divalent ion concentrations on  $S_{or}$ , the prediction model's regression curve and confidence level are poor. Reservoir simulations conducted to examine LSWF recovery sensitivities conclude that LSWF recovery mechanisms are governed based on the initial and final wetting states. In strong water-wet conditions, the increase in oil relative permeability is the underlying recovery mechanism. In weak water-wet conditions, the incremental recovery of LSWF is driven by low capillary pressures. In weak oil-wet conditions, the primary LSWF recovery mechanism is the increase in oil relative permeability, and the secondary mechanism is the change of the non-wetting phase to oil. In strong oil-wet conditions, the underlining LSWF recovery mechanism is the increase in oil relative permeability. In all cases, an appreciable decrease in interfacial tension (IFT) is realized at the breakthrough recovery however that is rapidly overshadowed by the increase in oil relative permeability and decrease in contact angle.

#### Introduction

Numerous core-flooding experiments have shown that Low-Salinity Water Flooding (LSWF) could improve oil recovery in sandstone reservoirs. Bernard's work in 1967 served as the impetus behind LSWF core-flooding experiments and perhaps low saline solution flooding in other water-based enhanced oil recovery (EOR) methods for the following reasons: (1) Core-flooding experiments were conducted on outcrop Berea and Wyoming cores; (2) The results indicated that LSWF improves oil recovery at both the secondary and tertiary stages; (3) Residual oil saturation decreased notably when the NaCl weight percentage was reduced from 1% to 0.1%; (4) Salinity was advocated as a variable that impacts the efficiency of waterfloods; (5) Although the study falls short in detailing oil desorption from the reservoir rock and favorable wettability modifications, the study does attribute incremental recovery from LSWF to fine particle dispersion. Research involving other water-based EOR methods, such as polymer flooding (Paul and Froning, 1974), showed that Low-Salinity solutions improved the efficiency of polymer drive oil displacement. In addition, several miceller and surfactant flooding field trials have concluded that Low-Salinity flooding solutions and low divalent ion concentrations can augment oil production (BP, 1979).

The second milestone in the development of LSWF came 30 years later when Tang and Morrow (1997) associated LSWF incremental recovery with favorable wettability modification and, two years later, presented the first LSWF recovery mechanism (Tang and Morrow, 1999a, 1999b). Despite the significance of their contribution, rather than attention being drawn to the importance of identifying all boundary conditions in core-flooding experiments, the scientific community turned its focus on identifying LSWF recovery mechanisms. Without knowing critical boundary conditions, several theories were presented, all of which, as expected, were difficult to prove. The first recovery mechanism suggested for LSWF was the partial stripping of mix-water fines, illustrated in Figure 1 (Tang and Morrow, 1999a, 1999b), which was questioned in experiments conducted by Zhang et al. (2007) that showed no evidence of clay content in the production stream or the oil/brine interface.

#### Figure 1: Partial Stripping of Mixed-Water Fines



High Salinity Attractive Force Dominant



Repulsive Force Dominant

The second recovery mechanism suggested for LSWF was the reduction in interfacial tension (IFT) due to an increase in pH values (McGuire et al. 2005), which similarly was questioned in experiments conducted by Lager et al. (2006) showing that LSWF incremental recovery in brine had a pH of less than 7. The third recovery mechanism suggested for LSWF was based on the concept that multivalent cations bridge the negatively charged oil to the clay minerals (Anderson, 1986; Fairchild et al. 1988; Israelachvilli, 1991; Buckley et al. 1998; Lie, Grigg and Bai 2005). In the context of LSWF, Lager (2006) suggested multi-component ionic exchange (MIE), illustrated in Figure 2. MIE resulted in oil desorption when low electrolyte water was used for water flooding, especially Mg<sup>2+</sup> exchange, which was confirmed by measuring the magnesium content in the produced water (Lager, 2007; Alotaibi et al. 2010). This result also was supported by Lee et al. (2010). However, Austad et al. (2010) suggested that polar oil components also can adsorb onto clay minerals without bridging divalent cations, and a reduction in magnesium content can be caused by precipitation, such as Mg(OH)<sub>2</sub>, especially at increased pH levels during LSWF. Furthermore, Ligthelm et al. (2009) also suggested that cation striping is not an essential factor in wettability modification. The fourth LSWF recovery mechanism suggested a relationship between the mineral content kaolinite in clays and LSWF incremental recovery (Seccombe et al. 2008). However, Cissokho's (2009) experimental findings concluded substantial LSWF incremental recovery in kaolinite-free cores.

More than likely, LSWF can create multiple favorable recovery conditions (Austad et al. 2010; Lager et al, 2008) that are variably present; this would explain (a) the varying recovery rates, and (b) the varying reductions in ionic strengths required for LSWF, especially when the heterogeneity of reservoir fluids and rock properties is considered. The work of the aforementioned researchers reiterates the importance of measuring critical boundary conditions in core-flooding experiments.



Figure 2: Multi-Ionic Exchange in Sandstone Reservoirs

The fourth milestone in LSWF development was the occurrence of field trials and field-scale applications. The first LSWF field trials were conducted by the Kuwait Oil Company (KOC); log-inject-log tests showed a 25%-50% decrease in residual oil saturation (Webb et al. 2004). The second field trial consisted of single-well chemical tracer tests, which indicated incremental recovery rates from 8% to 19% for four different wells (McGuire et al. 2005). The well with the lowest incremental recovery was flooded with comparably higher salinity, 7000ppm, than other wells. This observation also has been reported by Zhang et al. (2007), who observed no incremental recovery for cores flooded with a salinity of 8000ppm. The incremental recovery rates of the remaining three wells ranged from 15% to 19% (McGuire et al. 2005). Published oil production figures for a pilot well (Seccombe et al. 2010) suggest a 10% incremental recovery from June 2008 through April 2009. The salinity was reduced from approximately 27500ppm to approximately 13000ppm. The oil production rate does not tend to increase with a reduction in water salinity; however, water production figures indicate a clear decrease after the start of LSWF.

A field-wide scale application of LSWF as a secondary recovery method was inadvertently implemented in Syria because the only available source of water was river water (1991-2004). After injecting 0.6 PV of low-salinity water in 2004, produced water was injected thereafter. As of 2009, 0.6 PV of produced water had been injected. The study concluded that wettability alteration resulted in LSWF incremental recovery of 10-15% (Vledder et al. 2010).

The fifth LSWF milestone was reservoir simulation. Jerauld et al. (2006) and Wu et al. (2009) modeled LSWF as a secondary and tertiary recovery process in a one-dimensional model. The model used by Jerauld et al. (2006) incorporated salinity-dependent fluid relative permeability and capillary pressure functions. Wu, et al. (2009) model used salinity-dependent oil relative permeability and capillary pressure functions, and a dual-porosity

model was presented. Both of the models presented for LSWF reservoir simulation consider a linear relationship between salinity and the fluid residual saturations.

The sixth milestone in the development of LSWF was the measurement of contact angles (Ashraf et al. 2010) and IFT before and/or after core-flooding experiments in carbonate reservoirs (Yousef et al. 2010). The latter work made it possible to generate correlations for residual oil saturation, contact angle and IFT as a function of salinity (Aladasani and Bai, 2012), thus improving the accuracy of LSWF reservoir simulation and making it possible to conduct reservoir simulation parametric studies that measure the sensitivities of LSWF recovery mechanisms.

The objective of this paper is to conduct a parametric study to measure the sensitivities of LSWF recovery mechanisms in sandstone reservoirs. A similar objective will be presented for carbonate reservoirs (Aladasani and Bai, 2012). The importance of capillary conditions in LSWF will be demonstrated in two independent ways. The first approach is based on the statistical analysis of 411 sandstone core-flooding experiments. The second approach is based on an LSWF recovery sensitivity analysis carried out by a compositional simulator.

#### Methodology

The methodology consists of two main sections, the first of which pertains to the use of statistical analysis tools to evaluate LSWF sensitivities in core-flooding experiments, and the second of which describes the use of a compositional simulator to examine LSWF recovery mechanisms.

A sandstone core-flooding experiment database was built based on published journal and conference papers. The database consists of 411 LSWF experiments, of which 223 are secondary mode recovery and 188 are tertiary mode recovery. In addition, reported fluid and core properties were included, such as irreducible water saturation, wettability, IFT, clay content, aging and test temperatures, as presented in Table 1, which appears at the end of this paper. Statistical representation of the coreflooding database will be provided on http://www.eorcriteria.com.

The summary of core-flooding experiments highlights the extent and consistency in reporting boundary conditions. It is evident that capillary pressure variables, such as wettability and IFT, are reported infrequently, having a total of only 78 and 22 entries, respectively, out of 411 in the core-flooding database. Similarly, clay content and the weight percentages of chlorite and kaolinite are reported 66, 48 and 48 times out of 411, respectively, in the database. The statistical analysis conducted for the low-salinity core-flooding database comprises two stages. In the first stage, correlations are evaluated for the reported variables in the core-flooding variables versus the intended outcome, "residual oil saturation." Evaluating key variables in LSWF is critical in generating a prediction model because strong correlations will improve the accuracy of the multivariable regression curve. The restricted maximum likelihood (REML) method was used to examine the relationships between the

variables in the core-flooding experiments. The entire database, consisting of 411 low-salinity core-flooding experiments, is fed into the JMP statistical software, and one-to-one correlations are generated, as presented in Figure 3, which appears at the end of this paper.

$$R^{2} = \frac{\sum Square (Model)}{\sum Square / Degrees of Freedom}$$
(0)

The results in Figure 3 indicate strong correlations between the  $S_{or}$  and chlorite (0.7891) and kaolinite (0.4399) contents, in addition to the wettability index (0.3890); however, none of these strong correlations can be used because the majority of LSWF core-flooding experiments fail to report clay content or wettability. Without strong correlations, the prediction model will have poor accuracy and confidence limits, as demonstrated by generating a prediction model without the previously-mentioned variables that effect capillary conditions, shown in Figure 4. The multivariable regression curve and the confidence level both exhibit poor accuracy, and as a result, the impact of each core-flooding variable on  $S_{or}$  cannot be examined. However, the results in Figure 4 indicate, in order, that the oil aging time, brine cation concentration at  $S_{wi}$  and divalent ion concentration in the injected brine strongly influence  $S_{or}$ , which emphasizes the possible role of wettability modification in LSWF.

Simulating LSWF in carbonate reservoirs involves the following development stages. (1) Phase behavior in porous media. (2) Handling immobile water zone. (3) Relative permeability and capillary pressure functions for LSWF in carbonate reservoirs. And (4) Validating the model analytically.

(1) Reservoir simulation is based on the law of conservation, constitutive equations and equations of state. The reservoir is considered a controlled volume containing three phases and various mass components. The saturation occupied by each phase in the porous media is a representation of the fractional phase volume. Therefore, using material balance equations, the mass component in the gas, oil and water phases can be derived. The fluid flow in a reservoir can be expressed as shown in Equation 1. Constitutive equations are needed to determine the phase pressure and relative permeability, which is achieved by relating the phase, saturations and mass components (Equations 2 and 2a). As a result, it is possible to derive capillary pressure and relative permeability expressions as a function of phase saturations and mass component fractions (Equations 3 through 9). The equation of state describes phase density or viscosity as a function of temperature and pressure; this is represented by the phase formation factor (Equations 10 through 13).

$$\nabla(\rho v) + q = \frac{\delta}{\delta t} (\phi \rho) \tag{1}$$

$$v = \frac{k}{\mu} \left( \nabla \Phi \right) \tag{1a}$$

$$\Phi = \nabla P - \rho g \nabla d \tag{1b}$$

Expanding Equation 1 to represent the oil phase produces the following flow equation:

$$\nabla (\rho_o v_o) + q_o = \frac{\delta}{\delta t} (\phi S_o \rho_o)$$
(1c)

The oil phase is present only in its associative state, whereas the gas phase is present in both its associative state and when dissolved in oil. Therefore, gas volume is a function of both gas and oil saturation, in addition to gas density and dissolved gas density, respectively.

$$\left[\left(\rho_g v_g\right) + \left(\rho_{dg} v_o\right)\right] + q_g = \frac{\delta}{\delta t} \phi\left[\left(S_g \rho_g\right) + \left(S_o \rho_{dg}\right)\right] \tag{1d}$$

The water phase has two mass components, water and salt. To account only for the water component in the water phase, the following expression is generated (Equation 1e). The constitutive equation mandates that the mass components of the entire phase equal unity.

$$\nabla \left(\rho_w X_w v_w\right) + q_w = \frac{\delta}{\delta t} \left(\phi S_w X_w\right) \tag{1e}$$

In LSWF, salt is considered a mass component in the water phase, which is expressed by the product of the reservoir's porosity, water saturation, water density and salt mass component; as such, salt is transported by advection. Additionally, because the salt mass component in the water phase is transported by diffusion and in sandstone reservoirs cations are prone to adsorption on the reservoir rock, an expression is required to differentiate the fate of adsorbed salt and salt transported by diffusion (based on Equation 2a). A tortuosity term is added to the equation to account for increases in the distance that molecules must travel in a porous media.

$$\nabla \left[ (\rho_w X_c v_w) + (\phi S_w \Delta X_c \rho_w D_m \tau) \right] + q_c = \frac{\delta}{\delta t} \left[ (\phi S_w X_c \rho_w) + (1 - \phi) \rho_w \rho_r X_c K_d \right]$$
(1f)

Constitutive equations are needed to determine the phase pressures, saturations and phase relative permeabilities; this is achieved by relating the phase, saturations and mass components. The sum of saturations of hydrocarbon phases equals unity, as does the sum of mass components in any phase.

$$S_a + S_a + S_w = 1 \tag{2}$$

$$X_w + X_c = 1 \tag{2a}$$

The phase pressure is, by definition, the difference between the non-wetting phase and the wetting phase. The nonwetting phase always has a higher pressure than the wetting phase, and gas is always the non-wetting phase in hydrocarbon reservoir rocks (Satter et al. 2008). The three-phase capillary pressure between the oil and gas interface is shown in Equation 3. Similarly, the three-phase capillary pressure between the water and oil interface is shown in Equation 4. The water phase consists of two mass components, so both mass fractions are a function of water-oil capillary pressure. This relationship makes it possible to consider the effects of LSWF on capillary pressure. In addition, capillary pressure correlations, such as those provided in Parker et al. (1987), do not consider IFT parameters in the capillary function. Therefore, a J-function can be used to relate changes in both IFT and the contact angle as a result of LSWF.

$$P_o = P_g - P_{cgo}(S_w, S_o)$$
<sup>(3)</sup>

$$P_{o} - P_{w} = P_{cow}(S_{w}, S_{o}, X_{c})$$

$$\tag{4}$$

$$P_{cow} = \sigma(X) \cos \theta(X) P_{cow}^0(S_w, S_o)$$
<sup>(5)</sup>

By definition, the relative permeabilities are functions of the saturations occupying the porous media and also should include the phase mass components, as shown in Equations 6 through 8. The Stone correlation, method II (Aziz and Settari, 1979), can be used if no three-phase relative permeability data is available, as shown in Equation 9. The Stone correlation provides three-phase relative permeability data based on two sets of two-phase flow relative permeabilities.

$$\mathbf{k}_{\rm rg} = \mathbf{k}_{\rm rg} \left( \mathbf{S}_{\rm g}, \mathbf{X}_{\rm c} \right) \tag{6}$$

$$\mathbf{k}_{ro} = \mathbf{k}_{ro} \left( \mathbf{S}_{w}, \mathbf{S}_{g}, \mathbf{X}_{c} \right)$$
(7)

$$\mathbf{k}_{\mathrm{rw}} = \mathbf{k}_{\mathrm{rw}} \left( \mathbf{S}_{\mathrm{w}}, \mathbf{X}_{\mathrm{c}} \right) \tag{8}$$

$$k_{ro} = k_{ro}^{*wo} \left[ \binom{k_{ro}^{wo}}{k_{ro}^{*wo}} + k_{rw} \binom{k_{ro}^{og}}{k_{ro}^{*wo}} + k_{rg} - (k_{rw} + k_{rg}) \right]$$
(9)

The equation of state describes phase density as a function of temperature and pressure; this is represented by the phase formation factor shown in Equations 10 and 11. The water phase density is a function of temperature, pressure and the salt mass component, as shown in Equation 12. Gas and oil viscosities are treated as functions of phase pressure only, and the water phase viscosity is a function of the salt mass component, as shown in Equations 13 and 14. The water phase viscosity is treated as a function of the salt mass component to evaluate the mobility ratio during LSWF.

$$\rho_g = \frac{\left(\rho_g\right)_{STC}}{B_g} \tag{10}$$

Where,

$$B_g = \frac{P_{STC}}{T_{TSC}} T \frac{z}{p}$$
(10a)

$$\rho_o = \frac{1}{B_o} \left[ \left( \rho_o \right)_{STC} + R_s \left( \rho_g \right)_{STC} \right] \tag{11}$$

Where,

$$B_o = B_{ob} [1 - C_o (P - P_b)]$$
(11a)

$$\mathbf{R}_{s} = \mathbf{R}_{s} \left( \mathbf{P}_{o}, \ \mathbf{P}_{b} \right) \tag{11b}$$

$$\rho_w = \frac{\left[\rho_w(X_c)\right]_{STC}}{B_w} \tag{12}$$

Where,

$$B_{w} = \frac{B_{w}^{o}}{1 + C_{w} \left( P_{w} - P_{b}^{o} \right)}$$
(12a)

$$\mu_{\beta} = \mu_{\beta} \left( \mathbf{P}_{\beta} \right) \tag{13}$$

$$\mu_{\rm w} = \mu_{\rm w} \Big( X_{\rm c} \Big) \tag{14}$$

(2) Immobile or residual water zones of *in-situ* brine within porous pores can be handled as separate domains containing immobile water only, such as "dead" pores, acting as additional continuums with zero permeability. The salt within the immobile zones will interact with mobile water zones by diffusion only. This diffusion process is described by the same governing equations and numerical formulations discussed above as a special no-flow case.

(3) The model considered two relative permeability and capillary pressure formulations, the first being a linear relationship proposed by Jerauld et al. (2008), and the second based on correlations from core-flooding experiments provided by Tang and Morrow (1997), (Equation 19). Evidently, core-flooding experiments reveal a near linear relation between salinity and residual oil saturation. Published IOR mechanisms for LSWF emphasize the decrease residual oil saturation. Therefore, relative permeability functions are modified accordingly to include the effects of salinity. The Brooks-Corey function (Honarpour et al. 1986) is used with the following modifications: (1) decrease in relative permeability to water phase as salinity decreases, and (2) increase in relative permeability of oil phase as salinity decreases. The Brooks-Corey exponential index  $\varphi$  (Corey, 1954) is adopted, and two normalized fluid saturations are described in Equations 17 and 18. The residual oil saturation is considered a function of salinity in the aqueous phase and, hence, a function of water's relative permeability. Jerauld et al. (2008) first proposed a linear relationship between the salt mass component and residual oil saturation and treated salt mass concentration as a function of both oil and water's relative permeability. In this equation,  $S_{or1}$  is the maximum residual oil saturation at a high salt mass fraction,  $X_{c1}$ , and  $S_{or2}$  is the minimum residual oil saturation at a low salt mass fraction,  $X_{c2}$ .

$$k_{rw} = \left(\overline{S}_{w}\right)^{2+\varphi} \left[\overline{S}_{w}(X_{c})\right]$$
(15)

$$k_{ro} = (\overline{S}_o)^2 \left[ 1 - (\overline{S}_w)^{\varphi} \right]$$
<sup>(16)</sup>

$$\overline{S}_{w} = \frac{S_{w} - S_{wr}}{1 - S_{wr}} \tag{17}$$

$$\overline{S}_o = \frac{S_o - S_{or}(X_c)}{1 - S_{wr}}$$
<sup>(18)</sup>

$$S_{or}(X_c) = S_{or1} + \frac{(-0.1083)(X_c)^2 + (1.244)(X_c) + (-4.694e - 8)}{(X_c) + 0.1353} (S_{or1} - S_{or2})$$
(19)

Capillary pressure functions are modified to include the effects of salinity. A linear relationship to residual oil saturation is introduced between the salt mass fraction and contact angle so that a decrease in the salt mass fraction would favorably alter wettability to intermediate wetting conditions, as shown in Equation 20. In this equation,  $\theta_{or1}$  is the contact angle at a high salt mass fraction,  $X_{c1}$ , and  $\theta_{or2}$  is the contact angle at a low salt mass fraction,  $X_{c2}$ . The capillary pressure function from van Genuchten (1980) and Parker et al. (1987) is used for the oil-water system, with the addition of the cosine of contact angles of the oil and water phases on the rock's surface to include the effect of low salinity on the contact angle, as shown in Equation 21, where  $\alpha_{vG}$ ,  $\gamma$  and  $\beta$  are parameters of the van Genuchten functions (van Genuchten, 1980), in which  $\gamma = 1 - 1/\beta$ . (Wu et al. 2009)

$$\theta(X_{c}) = \theta_{or1} + \frac{X_{c} - X_{c1}}{X_{c1} - X_{c2}} \left(\theta_{or1} - \theta_{or2}\right)$$
(20)

$$P_{cow} = \frac{\cos\theta\rho_w}{(\cos\theta\rho_w)^o} \left(\frac{g}{\alpha_{vG}}\right) \left[ \left(1 - S_w\right)^{-1/\gamma} - 1 \right]^{1/\beta}$$
(21)

The fluid relative permeability functions in Equations 15 and 16 and the capillary pressure function in Equation 21 are illustrated in Figures 5 and 6, respectively. When oil enters the wetting phase, the capillary pressure and salinity magnitudes increase away from intermediate wetting conditions, and the capillary pressure changes to a negative convention, as shown in Figure 6.

## Figure 5 Fluid Relative Permeability Curves





Figure 6 Capillary Pressure Curves

(4) Validating the model analytically. In Problem 1, we consider the one-dimensional transport of a chemical component in a homogeneous, water-saturated, porous medium that is 10 meters long, similar to the one used by Wu et al. (1996). It has a steady-state flow field with a 0.1 m/day velocity. A chemical component is introduced at the inlet (x=0) with a constant concentration, and transport starts at t=0 by advection and diffusion. This problem is solved numerically by specifying both the inlet and outlet boundary elements with constant pressures, which give rise to a steady-state flow field with a 0.1 m/day pore velocity. The constant pressures are determined by specifying the following reservoir properties: permeability of  $0.898 \times 10^{-12} \text{ m}^2$ , viscosity of  $0.898 \times 10^{-3}$  Pa.s and a 10-meter long domain with a unit cross-sectional area. The analytical solution to Problem 1 is generated by a computer program based on the analytical solution reached by Javandel et al. (1984). A comparison of the salt concentrations along the rock column from the numerical and analytical solutions is shown in Figure 7 for t=10, 20 and 60 days, respectively. The results, shown in Figure 7, indicate good agreement between the analytical solution and the numerical solution.



Figure 7 Analytical Versus Numerical Solution to Problem 1

## Application

This section is designed to examine the accuracy of the model's formation and numerical implementation in simulating one-dimensional immiscible displacement, in which oil in a one-dimensional linear rock column is displaced by water. The reservoir rock's wettability and injected water salinity are modified to examine the impact on oil recovery. Published core-flooding experiments will be compared with simulation results. The flow domain in Problem 2 consists of 12 one-dimensional, horizontal, homogeneous, and isotropic porous media 5 centimeters long with diameters of 3.8 centimeters, as illustrated in Figure 8. The one-dimensional radial domain is represented by 100 uniform grid blocks, each with a cross-sectional area of 11.34 cm<sup>2</sup> and a uniform mesh spacing ( $\Delta x = 0.05$  cm). The numerical model is solved fully implicitly with a maximum time limitation set to 1 second. The problem sets consider four different wetting conditions and three cores for each wetting condition, with a slight an increase in permeability for Cores B2-B4, as shown in Table 2. The brine permeability was assumed to be two-thirds of the air permeability.



5 centimeters (cm)

Figure 8 Schematic for Numerical Problem 2

Table 2 Sandstone Core Plug Properties (Taken from Ashraf et al. 2010)

Wettability	Contact	Initial IFT	Core	Injection	Porosity	Perme	Permeability (md)	
Туре	Angle	(assumed)	#	Brine	(φ)	Air	Brine	PV)
	(assumed)			(% Salinity)		(assumed)		
			A2	100%	18.2	82	54	32
Water Wet	25°		A3	10%	18.2	78	51	34
$(I_{AH} = 0.63)$			A4	1%	18.0	77	50	31
			B2	100%	19.3	185	122	17
Neutral Wet	$70^{\circ}$	30	B3	10%	19.3	178	117	19
$(I_{AH} = 0.12)$		Dynes/cm	B4	1%	19.0	167	110	18
			C2	100%	18.0	66	43	18
Neutral Wet	117°		C3	10%	19.2	86	56	21
$(I_{AH} = -0.27)$			C4	1%	19.2	78	51	23
			D2	100%	19.1	82	54	19
Oil Wet	141°		D3	10%	19.1	78	51	21
$(I_{AH} = -0.57)$			D4	1%	19.0	72	47	21

The system initially is saturated with oil and water, the latter of which is at its irreducible saturation. Water with three different salinities, as shown in Table 3, is injected as a displacing fluid at the inlet to drive oil out of the porous medium domain at a constant rate of 6 ml/minute (0.5 cubic centimeters per minute). The recovery rates for water flooding with the three different salinities are compared for each crude type (wettability).

Table 3 Sandstone Coreflooding Fluid Properties (Taken from Ashraf et al. 2010)

Water Type	TDS (ppm)	Density (kg/m <sup>3</sup> )	Viscosity (mPa*s)
Connate Water	38,522	1031 (assumed)	1.083(assumed)
Synthetic Brine (100%)	24,951	1019	1.052
Synthetic Brine (10%)	2,495	1001	1.008
Synthetic Brine (1%)	249	999	1.010

In Case 1, water-wet cores, Cores A2 - A4, as described in Table 2, are examined, and four sets of simulation runs are conducted. In the first set of simulations, it is assumed that water's relative permeability remains constant. The intent is to examine how well the simulation results match those of the core-flooding

experiments when the salinity concentration is considered solely as a function of oil relative permeability (Wu and Bai, 2009); the results are shown in Table 4. In the second set of simulations, zero capillary pressure conditions are assumed; these results are shown in Table 5. In the third set of simulations, it is assumed that, similar to oil, water relative permeability is also a function of salinity concentration; the results are shown in Table 6. The intent is to validate the mathematical model formulation related to relative permeability curves presented by Jerauld et al. (2008). The fourth set of simulations is similar to the third set; however, the capillary pressure is considered zero, and the results are shown in Table 7.

	Corefloodi (Taken from A	ng Experiment shraf et al. 2010)		Numerical Simulator				
			(No Change in Capillary Pressure)					
Core	Breakthrough Final Recovery			Contact	Breakthrough	Final Recovery		
#	Recovery	Recovery %OOIP		Angle	Recovery %OOIP	%OOIP		
	%OOIP							
A2	43	49	35		45.0	47.8		
A3	50	56	29	25°	50.0	54.7		
A4	61	69	21		65.3			

Table 4 Sandstone Core (A) Case 1 Simulation Versus Coreflooding Results

The recovery results in Table 4 indicate some variances between the simulation and experimental results. These variances are proportional to salinity, as is evident for Core A4, in which the variances for breakthrough and final recovery are 4.4% OOIP and 3.7% OOIP, respectively, compared to Core A2, in which the variances are 2% OOIP and 1.2% OOIP, respectively. In addition, the core-flooding experiment's final recovery rates are all higher than the simulation results. It could be possible that the IFT was assumed too high, or that the irreducible water saturation ( $S_{wr}$ ) may increase with LSWF. To further evaluate the results in Table 4, a new set of simulation runs (Case 2) is conducted assuming no capillary pressure effects.

Table 5 Sandstone Core (A) Case 2 Simulation Versus Coreflooding Results

	Corefloodin	ng Experiment		Numerical Simulator					
	(Taken from A	shraf et al. 2010)	(Capillary Pressure Zero)						
Core	Breakthrough	Final Recovery	Sor	Contact	Breakthrough	Final Recovery			
#	Recovery %OOIP at PV6		(% PV)	Angle	Recovery %OOIP	%OOIP			
	%OOIP at PV1								
A2	43	49	35		45.2	48			
A3	50	56	29	25°	50.7	55.2			
A4	61	69	21		58.8	67.7			

The recovery results in Table 5 indicate that the variances decrease when no capillary pressure conditions exist. The variance between the core-flooding experiment and simulation results for Cores A2, A3 and A4 is 1%, 0.8% and 1.3% OOIP, respectively. However, the assumption of a zero capillary pressure condition is intended for evaluation only. Another possible explanation is that the irreducible water saturation increases during LSWF. To evaluate this assumption, additional simulations (Case 3) are conducted considering a decrease in water relative permeability as the displacing water's salinity is decreased.

	Coreflooding H (Taken from Ashr	Experiment af et al. 2010)	Numerical Simulator ( No Change in Capillary Pressure)				
Core	Breakthrough	Final Recovery	Contact	Breakthrough	Final Recovery		
#	Recovery %OOIP		Angle	Angle Recovery			
	%OOIP			%OOIP			
A2	43	49		45.0	47.8		
A3	50	56	25°	50.3	54.7		
A4	61 69			60.2	66.8		

Table 6 Sandstone Core (A) Case 3 Simulation Versus Coreflooding Results

The summarized results in Table 6 indicate good agreement between the numerical simulator and coreflooding experiments and suggest that the irreducible water saturation increases during LSWF, the oil recovery curves are presented in Figure 9, which appears at the end of this paper. Additional simulations (Case 4) are required to examine the impact of capillary pressure on oil recovery versus the fluid's relative permeability. It is assumed that capillary pressure is zero.

Table 7 Sandstone Core (A) Case 4 Simulation Versus Coreflooding Results

	Coreflooding I (Taken from Ashr	Experiment af et al. 2010)	Numerical Simulator (No Capillary Pressure)					
Core	Breakthrough	Final Recovery	Contact	Breakthrough	Final Recovery			
#	Recovery	%OOIP	Angle	Recovery	%OOIP			
	%OOIP			%OOIP				
A2	43	49		45.1	48.0			
A3	50	56	25°	50.6	55.2			
A4	61	69	60.7 67.7					

The following is suggested for LSWF in strong water-wet reservoirs: (1) The irreducible water saturation increases during LSWF; (2) The underlying recovery mechanism in LSWF is the increase in oil relative permeability, which accounts for incremental recovery rates up to 19% OOIP; (3) The reduction in capillary pressure accounts for incremental recovery of about 0.9% OOIP.

In Case 5, weak water-wet cores are examined; these consist of Cores B2 - B4, as described previously in Table 1. An IFT of 30 dynes/cm and contact angle of 70° are held constant. Table 8 shows a comparison of oil recovery rates between core-flooding experiments and the simulation results, indicating very good agreement for both breakthrough and final recovery. The breakthrough recoveries are comparable for all salinities and higher than for the strong water-wet cores. This implies that in weak water-wet systems, LSWF recovery is governed by the low capillary pressure.

	Coreflooding H (Taken from Ashr	Experiment af et al. 2010)	Numerical Simulator ( No Change in Capillary Pressure)					
Core	Breakthrough	Final Recovery	Contact	Breakthrough	Final Recovery			
#	Recovery	%OOIP	Angle Recovery %OOIP					
	%OOIP			%OOIP				
B2	60	63		57.8	61.2			
B3	60	67	70°	58.3	67.1			
B4	61	72		70.6				

Table 8 Sandstone Core (B) Case 5 Simulation Versus Coreflooding Results

In Case 6, weak oil-wet cores are examined; these consist of Cores C2 – C4, as described previously in Table 2. An IFT of 30 dynes/cm, an initial contact angle of  $117^{\circ}$  and a final contact angle of  $91^{\circ}$  are assumed. Table 9 shows a comparison of oil recovery rates between core-flooding experiments and the simulation results. The breakthrough recovery and final recovery for both the experimental and simulation results agree well, with the exception of the final recovery in Core #C4. The results in Table 9 suggest that in weak oil-wet systems, LSWF recovery is influenced by the increase in oil relative permeability (13.4% OOIP), followed by the decrease in capillary pressure when oil becomes the non-wetting phase (about 6% OOIP).

Table 9 Sandstone Core (C) Case 6 Simulation Versus Coreflooding Results

	Coreflooding E (Taken from Ashra	Experiment af et al. 2010)	Numerical Simulator (Change in Contact Angle up to 91°)				
Core	Breakthrough	Final Recovery	Contact	Breakthrough	Final Recovery		
#	Recovery	%OOIP	Angle	Recovery	%OOIP		
	%OOIP			%OOIP			
C2	44	51		42.0	49.2		
C3	49	58	117°	43.3	54.6		
C4	45	66		60.1			

In Case 7, Cores D2 - D4, the oil-wet cores described previously in Table 2, are examined. An IFT of 30 dynes/cm and a contact angle of 141° are assumed. To establish a baseline, the contact angle and IFT are held constant for all the water-flooded cores in order to examine the influence of relative permeability on recovery. Table 10 provides a comparison of oil recovery rates between core-flooding experiments and the numerical simulator. The results in Table 10 indicate good agreement for the final recovery between the simulation and the experimental results. It is suggested that in oil-wet systems, the increase in oil relative permeability is the underlying recovery mechanism. The variance in the breakthrough recovery is subject to the selection of the initial contact angle.

	Corefloodi (Taken from A	ng Experiment Ashraf et al. 2010	)	Numerical Simulator ( No Change in Capillary Pressure)					
Core	Breakthrough	Final	Sor	Contact	$S_{wr}$ (% PV)				
#	Recovery	Recovery	(% PV)	Angle	Recovery	Recovery	Final		
	%OOIP	%OOIP			%OOIP	%OOIP			
D2	46	54	37		50.2	53.4	23		
D3	53	56	36	141°	50.4	53.4	22		
D4	57	57 61 30			55.8 60.4				

Table 10 Sandstone Core (D) Case 7 Simulation Versus Coreflooding Results

Several points must be considered prior to contrasting numerical simulations with core-flooding experiments. The major challenge is rock homogeneity; once a rock type is declared in a numerical simulator and assigned oil and geological characteristics, those reservoir properties are considered uniformly distributed. In reality, however, oil saturations are not distributed evenly across the length of the core. Consequently, numerical simulation recovery rates for core-flooding experiments will vary, especially at breakthrough. Therefore, it is imperative to include an adequate number of elements to control the variances in breakthrough and final recovery. The occasional use of air permeability rather than brine permeability also impacts the variances between core-flooding experiments and simulation. Finally, core-flooding experiments should be reported consistently, and boundary conditions should be measured before and after the experiment is executed, especially when the boundary conditions in question are advocated as recovery mechanisms.

#### Conclusion

The summary of 411 core-flooding experiments highlights the extent and consistency in reporting boundary conditions, with the following two implications for statistical analysis: (1) Even though statistical correlations of the residual oil saturation to chlorite (0.7891) and kaolinite (0.4399) contents, as well as to the wettability index (0.3890), are comparably strong, the majority of dataset entries are missing, and no prediction model can be generated; (2) If a prediction model is generated without clay content and a wettability index, even though LSWF emphasizes wettability modification by virtue of the strong influence on  $S_{or}$  of oil aging time, brine cation and divalent ion concentration, the prediction model regression curve and confidence level will be poor.

Reservoir simulations conducted to examine LSWF recovery sensitivities conclude that LSWF recovery mechanisms are governed based on capillary conditions. In strong water-wet conditions, the increase in oil relative permeability is the underlining recovery mechanism. In weak water-wet conditions, LSWF incremental recovery is driven by low capillary pressures. In weak oil-wet conditions, the primary LSWF recovery mechanism is the increase in oil relative permeability, and the secondary LSWF recovery mechanism is the change of the non-wetting phase to oil. In strong oil-wet conditions, on the other hand, the underlying LSWF recovery mechanism is the increase in oil relative permeability. In all cases, an appreciable decrease in interfacial tension (IFT) is realized at the breakthrough recovery however that is rapidly overshadowed by the increase in oil relative permeability and decrease in contact angle.

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## Nomenclature

IFT	Interfacial Tension	$\mathbf{B}_{\mathbf{w}}$	Water Formation Factor
σ	Interfacial Tension	$\mathbf{B}_{\boldsymbol{\beta}}$	Phase $\beta$ Formation Factor
$S_{g}$	Gas Saturation	$B_w^{o}$	Water Formation Factor at $P_h^o$
So	Oil Saturation	C <sub>w</sub>	Water Phase Compressibility
$\mathbf{S}_{\mathbf{w}}$	Water Saturation	μ	Viscosity
$S_{gr}$	Residual Gas Saturation	$\mu_{\beta}$	Phase B Viscosity
Sor	Residual Oil Saturation	μ <sub>o</sub>	Oil Viscosity
$S_{wc}$	Critical Water Saturation	$\mu_{w}$	Water Viscosity
Sorg	Residual Gas Oil Saturation	М	Mobility Ratio
S <sub>gc</sub>	Critical Gas Saturation	λ	Mobility Ratio
Soi	Initial Oil Saturation	γ	Transmissivity
k	Permeability	Ψ	Potential
k <sub>rβ</sub>	Phase $\beta$ Relative Permeability	ppm	Parts Per Million
$\mathbf{k}_{rg}$	Gas Relative Permeability	PV	Pore Volume
k <sub>ro</sub>	Oil Relative Permeability	g	Gas
$\mathbf{k}_{\mathrm{rw}}$	Water Relative Permeability	W	Water
k <sub>ro</sub> *wo	Oil Relative Permeability at Critical Water Saturation	0	Oil
k <sup>wo</sup>	Oil Relative Permeability in 2-Phase Oil-Water System	ø	Porosity
k <sub>ro</sub> <sup>og</sup>	Oil Relative Permeability in 2-Phase Oil-Gas System	X <sub>c</sub>	Mass Fraction of Salt Component in the Water Phase
Pg	Gas Capillary Pressure	$X_w$	Mass Fraction of Water Component in the Water Phase
Po	Oil Capillary Pressure	ρ	Density
$P_{w}$	Water Capillary Pressure	$\rho_R$	Rock Grain Density
$P_{\beta}$	Phase Capillary Pressure	$\nabla$	Flux
P <sub>cgo</sub>	Oil Gas Capillary Pressure	ν	Darcy Velocity
P <sub>cow</sub>	Water Oil Capillary Pressure	q	Flowrate
$P_{g}$	Bubble Point Pressure	K <sub>d</sub>	Salt Distribution Coefficient Between Water Phase and Reservoir Rock
$P_b^{o}$	Initial Bubble Point Pressure	$D_m$	Molecular Diffusion Coefficient
θ	Theta (Contact Angle)	τ	Formation Tortuosity
$B_{g}$	Gas Formation Factor	Р	Pressure
Bo	Oil Formation Factor	g	Gravity Constant
$\mathbf{B}_{\mathbf{w}}$	Water Formation Factor	d	Surface Depth
$\mathbf{B}_{\boldsymbol{eta}}$	Phase $\beta$ Formation Factor	t	Time
$B_w^o$	Water Formation Factor at $P_h^o$	Φ	Potential

# Table 1 Summary of Core-flooding Experiments

Paper Reference	Number of Plugs /Cores	Secondary Recovery Runs	Tertiary Recovery Runs	Irreducible Water Saturation	Formation Brine ions	Injection Fluid Cations	Viscosity	Aging Temperature	Aging Time	Test Temperature	IAH	IFT	Clay (wt%)	Calcite (wt%)	Kaolinite (wt%)
Yildz, et al. (1999)	13	13	0	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	Х	Х	Х	Х	Х
Austad, et al. (2010)	1	1	1	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	Х	Х	$\checkmark$	Х	Х
Tang and Morrow (1996)	21	21	3	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	Х	√*	Х	Х	Х
Boussour, et al. (2009)	1	1	0	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	Х	Х	$\checkmark$	$\checkmark$	$\checkmark$
Agbalaka, et al. (2006)	16	16	80	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	Х	Х	Х	Х	Х
Ashraf, et al. (2010)	12	12	0	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	Х	Х	Х	Х
Robertson (2010)	23	23	0	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	Х	$\checkmark$	Х	Х	Х	Х	Х
Bernard (1967)	15	14	20	$\checkmark$	$\checkmark$	$\checkmark$	Х	Х	Х	X	Х	Х	Х	Х	Х
Zhang and Morrow (2006)	34	34	2	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	Х	X	Х	Х	Х
Zhang, et al. (2007)	2	11	10	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	Х	Х	Х	Х	Х
Ligthelm, et al. (2009)	1	2	2	Х	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	Х	$\checkmark$	Х	Х	Х	Х	Х
Pu, et al. (2010)	9	9	9	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	Х	Х	Х	Х	Х
Hadia, et al. (2011)	14	14	28	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\sqrt{*}$	Х	$\sqrt{*}$	$\sqrt{*}$	$\sqrt{*}$
Gamage and Thyne, (2011)	12	12	12	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	Х	Х	Х	Х	Х
Nasralla, et al. (2011)	8	8	0	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	Х	$\checkmark$	Х	Х	Х	Х	Х
Thyne and Gamage (2011)	4	4	2	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	Х	$\checkmark$	Х	Х	$\checkmark$	Х	Х
Nasralla, et al. (2011)	8	8	6		$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	Х	$\checkmark$	Х	Х	$\checkmark$	$\checkmark$	$\checkmark$
Rivet, et al. (2010)	17	8	11	Х	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	Х	Х	√*	Х	Х
Sharma and Filoo (2000)	X	12	2	X	$\checkmark$	$\checkmark$	$\checkmark$	X	Х	X	Х	Х	Х	Х	Х
Total	211	214	188	374	411	411	365	397	308	397	78	22	66	48	48

Figure 3 Coreflooding Experiment Correlations

Scatte	rplot Matrix	۲.												
4000	Permeability	r=-0.2605	r=-0.0716	r=-0.0617	r=-0.2330	r=0.1866	r=0.2676	r=0.0074	r=-0.2244	r=-0.4712	r=-0.0699	r=0.2418	r=-0.9977	r=-0.8887
2000			1	i.	<b>L</b>			·				-		
0	<b>p=0</b> .2605	Swi	r=0.4731	<b>r=</b> 0.2427	F=0.2875	=-0.2870	r=0:2435	r=-0.0522	r=0.2428	r=0.6101	r=-0.0944	r=0-2774	r=0.8623	r=0.3366
30 10	<b>§</b>													
600,000 300,000	r=-0.0716	r=0.4731	ations (€\$₩f)	r=0.7290	r=0.0429	r=-0.3153	r=-0.3858	r=-0.0273	r=0.1189	r=0.8900	r=-0.0140	r=-0.1508	r=-0.9978	r=0.3676
0	<b></b> .			19	L	k	· · · · ·	·				· · · ·		
600000 300000	r=-0.0617	r=0.2427	r=0.7290	irine Cittofis	r=0.0638	r=-0.3845	r=-0.3365	r=-0.1654	r=0.1189	r=0.5082	r=-0.0509	r=0.1043	r=-0.4466	r=0.0996
0	<b>.</b>				<b>1</b>	1		i				<u> </u>		
10000	-0.2330	r=0.2875	r=0.0429	F=0.0638	Wartent-Hollis	1=-0.4323	r=-0.4528	-0.0645	1=0.0507	r=0.5683	1=-0.1472	r= 0.0555	r=0.0175	1=0.1085
0	<b>.</b>	and the second	£	1:		i dina		) at dat	. (				· .( :	
80	r=0.1866	r <u>≠-0.287</u> 0	r=\0.3153	r=\0.3845	r=-0:4323	Aging Temp.	r=0.4123	r=0.8105	[=-0.2304	r=-0.4598	r=0.3 <u>178</u>	r <u>7-0.16</u> 23	r=0.9978	r=0:3156
50		(		÷.	··· · )			· · · /	· ( ·	(		·		<i>,</i>
20	r=0.2676	r=-0.2435	r=-0.3858	r=-0.3365	r=-0.4528	r=0.4123	Aging Time	1=0.0374	r=-0.2139	r=-0.8878	r=0.1647	r=0.0305	r=0.0000	r=-0.1327
20 10 0	<b>.</b>	······································		$\mathbf{D}$										
80 50	r=0.0074	r=_0.0523	r=-0.0273	r=-0.1654	r=-0.0645	r=0.6105	r≠0.0374	Test Temp.	r=-0.2196	r=0.2296	r=0.2182	r <del>f=0.27</del> 32	r=0.9978	r=0.3323
20	<b>.</b> ./				···· ··./ ·	· ·	()	<b></b>	. \ .					
30	r=-0.2244	r=0.2428	r=0.1189	r=0 1189	r=0.0507	r=-0.2304	=-0.2139	r=-0:2196		r=0.0000	r=0.1293	r=-0.1370	r=0.0000	r=0.0000
26 22				<u> </u>		<u> </u>	<u> </u>		8					
	<b>i=</b> -0.4712	r=0.6101	<b>r</b> ≢0.8900	r <u>=0</u> .5082	c=0.5683	<b>t</b> =-0.4598	r=-0.8878	=0.2296	r=0.0000	i AH	r=0(1779	r= <b>:0:</b> 3890	r=0.0000	r=0.0000
0		<u> </u>	<u>/</u>	2			$\sim$				·····	<u>.</u>		
60 30 0	0699 . : :		0.0140	0.0509		-0.3178		-0.2 82	r=0 1293	r=0.144		0.9289	r=0.6021	r=0.3454
70	r=0.2418	r=-0.2774	r=-0.1508	r=0.1043	r=-0.0555	r=-0.1623	r=0.0305	r=-0.2732	r=-0.1370	r=-0.3890	r=-0.9289	Sor	r=-0.7891	r=-0.4399 ·
40 10			D	D	L.				!	: :\$	STREET, STREET		·	
1.9	r <sup>a</sup> -0.9977	r=0.8623	r <del>*</del> -0.9978	<b>r≕-0</b> .4466	r=0.0175	r=0.9978	=0.0000	r=0.9978	r=0.0000	r=0.0000	r=0.6021	r=-0.7891	Chlorite	r=0.0000*
1.7 1 5	1	C.	N.	$\overline{}$		· .	$\checkmark$	· .						
1.5	0.8887	r=0.3366	r=0.3676	r=0\0996	<b>c=</b> 0.1085	r=0.3156	=-0.1327	r=0.3323	r=0.0000	r=0,0000	r=0.3454	i <b>≕-0.4</b> 399	r=0,0000 .	Kaolinite
4 2	· · . ·		1		!! /		( !)			(:				
	0 2000	10 20 3040	0300,000	0300000	0 10000	2040 60 80	0 510 20	2040 60 80	2225 2831	0	0 204060	10 30 50 70	1.5 1.7 1.9	2 3 4 5

Figure 4 Residual Oil Saturation Prediction Model (Excluding Wettability & Clay Content)



